

BK WERKSTOFFTECHNIK-PRUEFSTELLE

FUER WERKSTOFFE GMBH

ZUR AUMUNDSWIESE 2

28279, BREMEN

DE

143041

TYPE of External Shop

INDEPENDENT

Attestation letter for Qualification on Test Methods

Dear Madam, Dear Sir,

We herewith inform that the couples as detailed in the Appendix have been either registered or modified in the Official Airbus Qualified Test Methods List (QTML).

The latest valid status of all qualified couples is published by regular QTML reports :

- On Airbus homepage for Suppliers (<https://www.airbus.com/be-an-airbus-supplier.html>)- Only Independent Labs.
- On Airbus Supply Portal - All External Test Facilities.

A qualified couple is not linked to a specific product. It is the evidence that the External Test Facility is meeting the requirement of the M20691.2: Perform Couple Compliance and Maturity's Activities for Material Products Suppliers and/or M20691.3: Perform Couple Compliance and Maturity's Activities for Aerostructure Parts Suppliers.

- We ask you to inform AIRBUS about any modification which could affect the current qualification(s).

Airbus reserves the right to withdraw or suspend the qualification at any time for specific reason, e.g.

- Any major incident(s) detected on one or several Test processes
- Lack in quality, including the surveillance activities (PTP results, Nadcap accreditation, etc)
- Evidence Of non-compliance with the M20691.2 and/or M20691.3
- Loss of Airbus Supplier Approval
- Stop of the Business

Yours faithfully,
The Test Method Central Team

Appendix: Matrix of qualified Couples <Test Methods/ Shop>

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Société par actions simplifiée au capital de 2.704.375 Euros
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31700 Blagnac, France

Test Methods (TM) as listed in Airbus Commercial Aircraft QTML for BK WERKSTOFFTECHNIK-PRUEFSTELLE - (143041)

Test Standard(s)*	Test label	Complexity	Qualification Status	Limitation	Next External comparison test Participation. **	Technical Qualification Reference	Deviation Reference	Last Qualification Update date
AITM1-0002	FIBRE REINFORCED PLASTICS DETERMINATION OF IN-PLANE-SHEAR PROPERTIES	LOW	QUALIFIED		2025			28/02/2024
AITM1-0019	DETERMINATION OF TENSILE LAP SHEAR STRENGTH OF COMPOSITE JOINTS	LOW	QUALIFIED		2025			28/02/2024
AITM1-0053	CARBON FIBRE REINFORCED PLASTIC- DETERMINATION OF FRACTURE TOUGHNESS ENERGY OF BONDED JOINTS-MODE I-G1C	HIGH	QUALIFIED WITH LIMITATIONS	INCLUDING LOAD INTRODUCTION USING BLOCKS	2025	090554		28/02/2024
AITM1-0067	DETERMINATION OF TENSION THROUGH THE HOLE STRENGTH ON FASTENED JOINTS	LOW	QUALIFIED WITH LIMITATIONS	/ SPECIMEN MACHINING NOT INCLUDED				07/09/2022
AITM4-0002	MICROSTRUCTURAL CHARACTERIZATION OF WELDED ALUMINIUM STRUCTURES	LOW	QUALIFIED					
AITM4-0003	TEST METHOD FOR DETERMINING THE PORE CONTENT OF FIBER REINFORCED PLASTICS USING AUTOMATIC IMAGE ANALYSIS	HIGH	QUALIFIED		2025	090257		

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AITM4-0005	MACROSCOPIC AND MICROSCOPIC EXAMINATION OF FIBER REINFORCED PLASTICS	LOW	QUALIFIED					
ASTME112	STANDARD TEST METHODS FOR DETERMINING AVERAGE GRAIN SIZE	LOW	QUALIFIED		2024			
ASTME238	STANDARD TEST METHOD FOR PIN-TYPE BEARING TEST OF METALLIC MATERIALS	HIGH	QUALIFIED		2025	090556		
ASTME3	STANDARD GUIDE FOR PREPARATION OF METALLOGRAPHIC SPECIMENS	LOW	QUALIFIED					05/12/2023
ASTME340	STANDARD PRACTICE FOR MACROETCHING METALS AND ALLOYS	LOW	QUALIFIED					
ASTME384	TEST METHODE FOR MICROHARDNESS OF MATERIALS	LOW	QUALIFIED		2025			30/11/2023

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ASTME399	STANDARD TEST METHOD FOR PLAIN STRAIN FRACTURE TOUGHNESS OF METALLIC MATERIALS	HIGH	QUALIFIED		2024	QCS220912		29/11/2023
ASTME407	TEST METHODE FOR MICROETCHING OF METALS AND ALLOYS	LOW	QUALIFIED					05/12/2023
ASTME9	STANDARD TEST METHODS OF COMPRESSION TESTING OF METALLIC MATERIALS AT ROOM TEMPERATURE	LOW	QUALIFIED		2024	090556		
ASTMG110	STANDARD PRACTICE FOR EVALUATING INTERGRANULAR CORROSION RESISTANCE OF HEAT TREATABLE ALUMINUM ALLOYS BY IMMERSION IN SODIUM CHLORIDE+?+HYDROGEN PEROXIDE SOLUTION	LOW	QUALIFIED					
ASTMG34	STANDARD PRACTICE FOR EVALUATING EXFOLIATION CORROSION SUSCEPTIBILITY IN 2XXX AND 7XXX SERIES ALUMINUM ALLOYS	LOW	QUALIFIED					
EN2002-1	TENSILE TESTING AT AMBIENT TEMPERATURE	LOW	QUALIFIED WITH LIMITATIONS	INTERCHANGEABILITY PER 19772-ICY-CS NOTE- 2 WAYS WITH ASTM B 557	2025			01/09/2022

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EN2003-9	AEROSPACE SERIES - TEST METHODS - TITANIUM AND TITANIUM ALLOYS - PART 009: DETERMINATION OF SURFACE CONTAMINATION	LOW	QUALIFIED WITH LIMITATIONS	ALSO ACCORDING TO AIPI04-00-005	2024			22/03/2024
EN2243-1	STRUCTURAL ADHESIVES SINGLE LAP SHEAR	LOW	QUALIFIED		2025			28/02/2024
EN2243-2	STRUCTURAL ADHESIVES PEEL METAL-METAL FLOATING ROLLER	LOW	QUALIFIED WITH LIMITATIONS	INTERCHANGEABILITY 21098-ICY-CS NOTE - 1 WAY WITH QVA-Z10-46-03 WITHOUT CONDITION	2025			
EN6018	DETERMINATION OF DENSITY ACCORDING TO DISPLACEMENT METHODE	LOW	QUALIFIED					
EN6072	CONSTANT AMPLITUDE FATIGUE TESTING	HIGH	QUALIFIED		2025	090560		04/11/2022
ISO148-1	METALLIC MATERIAL - CHARPY PENDULUM IMPACT TEST	LOW	QUALIFIED		2024			28/09/2022

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ISO178	PLASTICS – DETERMINATION OF FLEXURAL PROPERTIES	LOW	QUALIFIED					
ISO4578	ADHESIVES – DETERMINATION OF PEEL RESISTANCE OF HIGH-STRENGTH ADHESIVE BONDS – FLOATING ROLLER METHOD	LOW	QUALIFIED					
ISO4587	ADHESIVE – DETERMINATION OF TENSILE LAP-SHEAR STRENGTH OF RIGID-TO-RIGID BONDED ASSEMBLIES	LOW	QUALIFIED					
ISO527-4	PLASTICS - DETERMINATION OF TENSILE PROPERTIES - PART 4: TEST CONDITIONS FOR ISOTROPIC AND ORTHOTROPIC FIBER REINFORCED PLASTIC COMPOSITES	LOW	QUALIFIED		2024			
ISO604	PLASTICS – DETERMINATION OF COMPRESSIVE PROPERTIES	LOW	QUALIFIED					
ISO643	STEELS - MICROGRAPHIC DETERMINATION OF THE APPARENT GRAIN SIZE	LOW	QUALIFIED		2024			

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ISO6506	METALLIC MATERIALS - BRINELL HARDNESS TEST	LOW	QUALIFIED		2024			22/03/2024
ISO6507	METALLIC MATERIALS - VICKERS HARDNESS TEST	LOW	QUALIFIED WITH LIMITATIONS	ALSO IN ACCORDANCE WITH AIPI04-00-005	2024			22/03/2024
ISO6508	METALLIC MATERIALS - ROCKWELL HARDNESS TEST	LOW	QUALIFIED		2024			22/03/2024
ISO8493	METALLIC MATERIALS - TUBE - DRIFT-EXPANDING TEST	LOW	QUALIFIED					01/09/2022

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AITM1-0001	FIBER REINFORCED PLASTICS DETERMINATION OF MECHANICAL DEGRADATION DUE TO CHEMICAL PAINT STRIPPERS	LOW	WITHDRAWN					30/05/2024
AITM1-0003	DETERMINATION OF THE GLASS TRANSITION TEMPERATURES	HIGH	WITHDRAWN		2025	170021		30/05/2024
AITM1-0005	FIBRE REINFORCED PLASTICS DETERMINATION OF INTERLAMINAR FRACTURE TOUGHNESS ENERGY MODE I	HIGH	WITHDRAWN		2024	090554		30/05/2024
AITM1-0006	FIBRE REINFORCED PLASTICS DETERMINATION OF INTERLAMINAR FRACTURE TOUGHNESS ENERGY MODE II	HIGH	WITHDRAWN			090555		30/05/2024
AITM1-0007	FIBRE REINFORCED PLASTICS DETERMINATION OF PLAIN HOLE TENSILE STRENGTH COUNTERSUNK HEAD	LOW	WITHDRAWN		2024			30/05/2024
AITM1-0008	FIBRE REINFORCED PLASTICS DETERMINATION OF FILLED HOLE COMPRESSION STRENGTH COUNTERSUNK HEAD	HIGH	WITHDRAWN	*LIMITED TO SPECIMEN TYPE A1, A2 (UP TO 250 KN), B, C & D	2025	110519-V02		08/04/2024

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AITM1-0009	FIBRE REINFORCED PLASTICS DETERMINATION OF BEARING STRENGTH BY EITHER PIN OR BOLT BEARING CONFIGURATION	HIGH	WITHDRAWN		2024	090547		08/04/2024
AITM1-0010	FIBRE REINFORCED PLASTICS DETERMINATION OF COMPRESSION STRENGTH AFTER IMPACT	HIGH	WITHDRAWN	COMPRESSION TEST ONLY.	2024	131072		08/04/2024
AITM1-0018	SANDWICH FLEXURAL TEST 4-POINT BENDING	LOW	WITHDRAWN		2024			08/04/2024
AITM1-0029	DETERMINATION OF TENSILE STRENGTH OF TAPERED OR STEPPED JOINTS	LOW	WITHDRAWN					08/04/2024
AITM1-0065	FIBER REINFORCED PLASTICS DETERMINATION OF JOINT STRENGTH OF MECHANICALLY FASTENED JOINTS	HIGH	WITHDRAWN	-NO SPECIMEN TYPE RESTRICTION, BOTH TYPES I, II AND III ARE COVERED. / -ONLY PRE-ASSEMBLED SPECIMENS ARE COVERED. / -FULL TEST TEMPERATURE RANGE IS COVERED, TYPICALLY -60°C TO 180°C. / SPECIMEN MACHINING NOT INCLUDED	2024	180540		08/04/2024
AITM1-0066	FIBRE REINFORCED PLASTICS - DETERMINATION OF PULL-OUT/ PULL-THROUGH STRENGTH ON RIVETED JOINTS	LOW	WITHDRAWN					08/04/2024

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AITM1-0069	FIBRE REINFORCED PLASTICS DETERMINATION OF CURVED-BEAM FAILURE LOAD	HIGH	WITHDRAWN		2024	150836		08/04/2024
AITM3-0002	ANALYSIS OF NON METALLIC MATERIALS (UNCURED) BY DIFFERENTIAL SCANNING CALORIMETRY	HIGH	WITHDRAWN		2025	170022		30/05/2024
AITM3-0008	DETERMINATION OF THE EXTENT OF CURE BY DIFFERENTIAL SCANNING CALORIMETRY	HIGH	WITHDRAWN		2025	170023		08/04/2024
AITM3-0027	DETERMINATION OF THE MELTING BEHAVIOUR AND THE EXTENT OF CRYSTALLINITY OF SEMI-CRYSTALLINE MATERIALS BY DIFFERENTIAL SCANNING CALORIMETRY (DSC)	HIGH	SUSPENDED		2024	QCS220069		31/07/2024
EN2243-3	STRUCTURAL ADHESIVES PEELING TEST METAL HONEYCOMB-CORE DRUM PEEL TEST	LOW	WITHDRAWN					18/06/2024
EN2378	AEROSPACE SERIES - FIBRE REINFORCED PLASTICS - DETERMINATION OF WATER ABSORPTION BY IMMERSION	LOW	WITHDRAWN					08/04/2024

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EN2561	CARBON FIBRE REINFORCED PLASTICS TENSILE TEST PARALLEL TO FIBRE DIRECTION	LOW	WITHDRAWN		2024			08/04/2024
EN2562	CARBON FIBRE REINFORCED PLASTICS FLEXURAL TEST PARALLEL TO FIBRE DIRECTION	LOW	WITHDRAWN		2024			08/04/2024
EN2563	CARBON FIBRE REINFORCED PLASTICS DETERMINATION OF APPARENT INTERLAMINAR SHEAR STRENGTH	LOW	WITHDRAWN		2025			08/04/2024
EN2564	AEROSPACE SERIES - CARBON FIBRE LAMINATES - DETERMINATION OF THE FIBRE RESIN AND VOID CONTENTS	LOW	WITHDRAWN	ALSO ACCORDING TO QVA-Z10-46-12	2025			08/04/2024
EN2597	CARBON FIBRE REINFORCED PLASTICS TENSILE TEST PERPENDICULAR TO THE FIBRE DIRECTION	LOW	WITHDRAWN		2024			08/04/2024
EN2747	GLASS FIBRE REINFORCED PLASTICS TENSILE TEST	LOW	WITHDRAWN		2024			08/04/2024

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EN2823	FIBRE REINFORCED PLASTICS - DETERMINATION OF THE EFFECT OF EXPOSURE TO HUMID ATMOSPHERE	LOW	WITHDRAWN					08/04/2024
EN2850	CARBON FIBRE REINFORCED PLASTICS COMPRESSION TEST PARALLEL TO FIBRE DIRECTION LOAD INTRODUCTION BY SHEAR	HIGH	WITHDRAWN					01/08/2022
EN2850	CARBON FIBRE REINFORCED PLASTICS COMPRESSION TEST PARALLEL TO FIBRE DIRECTION LOAD INTRODUCTION BY SHEAR	HIGH	WITHDRAWN	""LIMITED TO TYPE B TEST PIECE""	2024	126629		30/04/2024
ISO14130	FIBRE REINFORCED PLASTIC COMPOSITES: DETERMINATION OF APPARENT INTERLAMINAR SHEAR STRENGTH BY SHORT BEAM METHOD	LOW	WITHDRAWN					08/04/2024
NASM1312-4	FASTENER TEST METHODS LAP JOINT SHEAR TEST COMPOSITE	LOW	WITHDRAWN	/ SPECIMEN MACHINING NOT INCLUDED				17/01/2024

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